



# Nanowire White LEDs for Phosphor-Free Solid State Lighting

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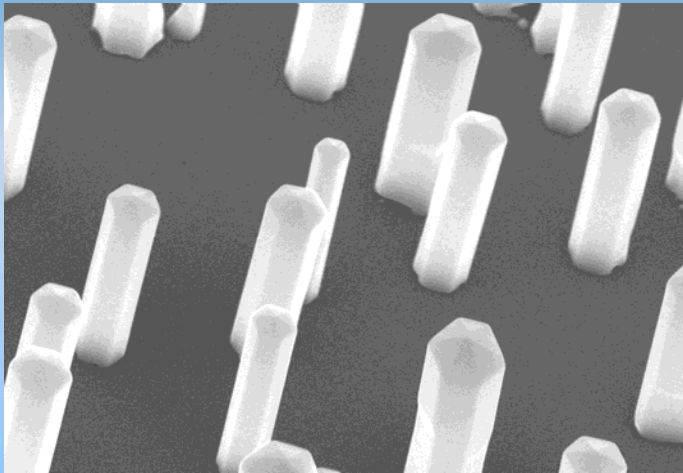
# Outline

- Introduction and background
- Promises and challenges of GaN-based nanowire LEDs
- High efficiency InGaN/GaN dot-in-a-wire white LEDs
  - p-type modulation doping to enhance hole transport
  - AlGaN electron blocking layer to reduce carrier overflow
- Conclusion and future work

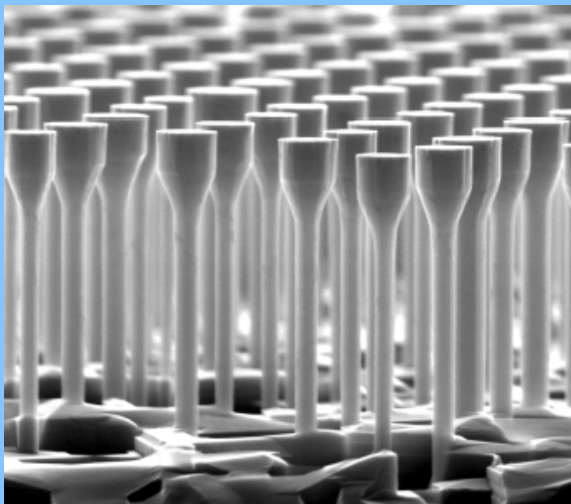


# Advantages of Nanowire LEDs

## Bottom-up approach



## Top-down approach



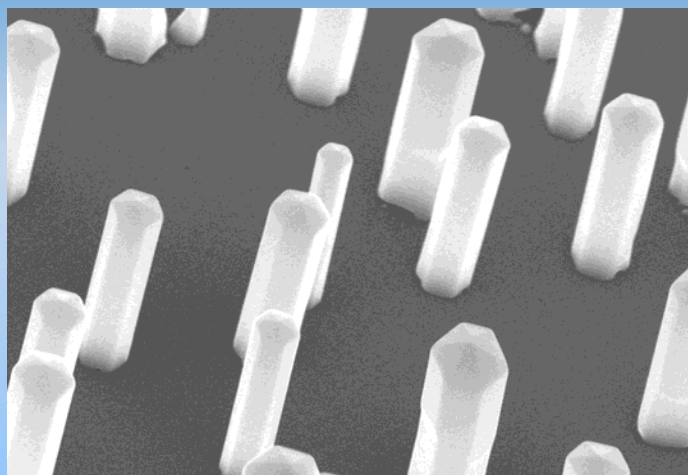
## Advantages:

- Nearly dislocation-free, due to the effective lateral stress relaxation
  - High internal quantum efficiency
  - Drastically reduced defect-assisted Auger recombination
    - Reduced efficiency droop
- Reduced polarization fields
  - Enhanced quantum efficiency
  - Reduced efficiency droop
- Large surface area
  - Enhanced light output efficiency
- Compatibility with Si substrates
  - Lower manufacturing cost
- Tunable emission wavelength
  - Phosphor-free white light LEDs

*Nanotechnol.*, vol. 21, 125201, 2009. *Adv. Funct. Mater.*, vol. 20, 4146, 2010. *J. App. Phys.* **100**, 054314, 2006.  
*Nano Lett.*, vol. 10, 3355, 2010. *Opt. Exp.*, vol. 19, 25529, 2011.

# Challenges of Nanowire LEDs

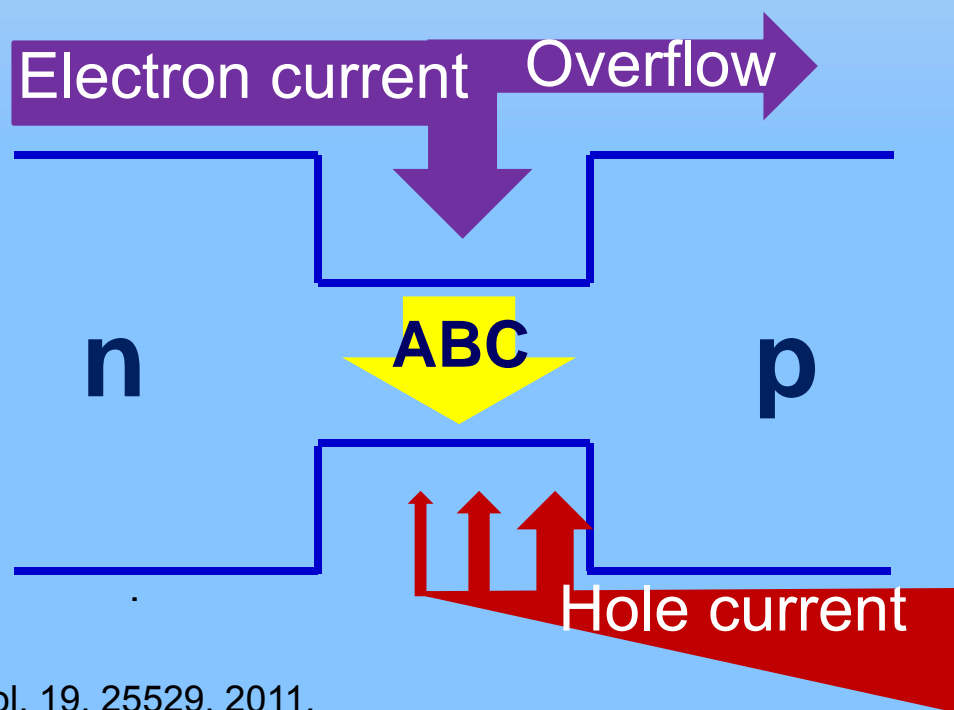
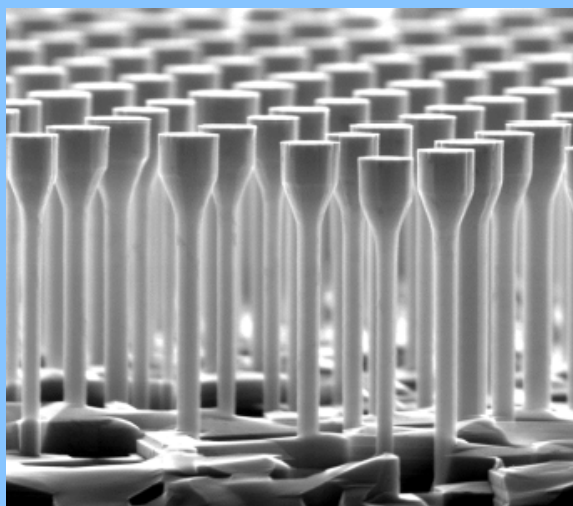
## Bottom-up approach



## Challenges:

- Surface states and band bending  
→ low quantum efficiency
- Poor hole transport  
→ low efficiency, efficiency droop
- Electron overflow  
→ low efficiency, efficiency droop

## Top-down approach

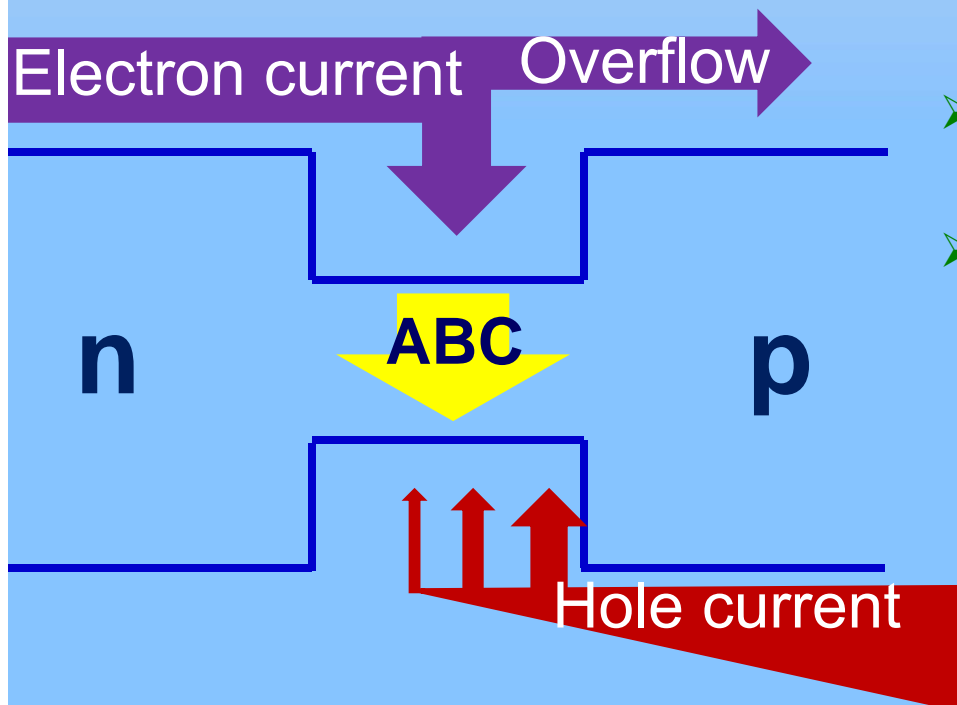




# Challenges and Solutions of Nanowire LEDs

## Challenges:

- Surface states and band bending  
→ low quantum efficiency
- Poor hole transport  
→ low efficiency, efficiency droop
- Electron overflow  
→ low efficiency, efficiency droop



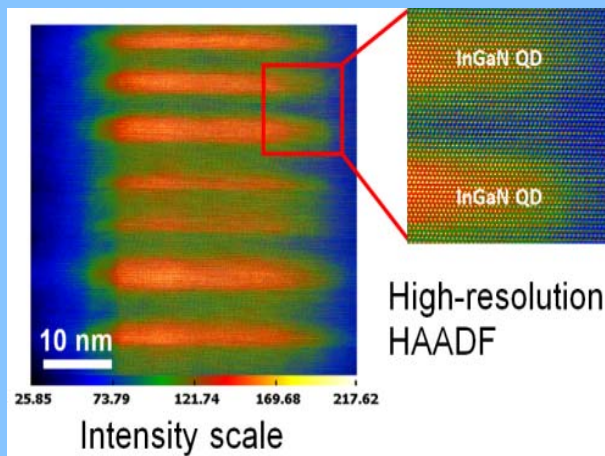
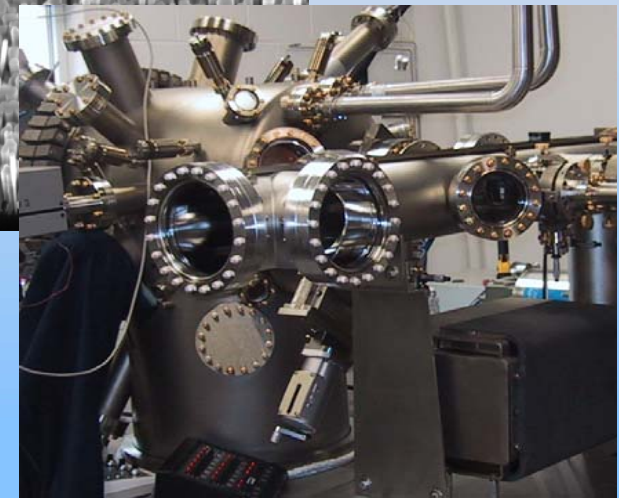
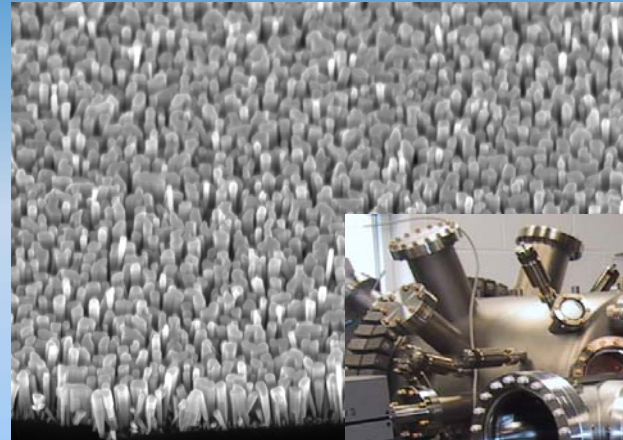
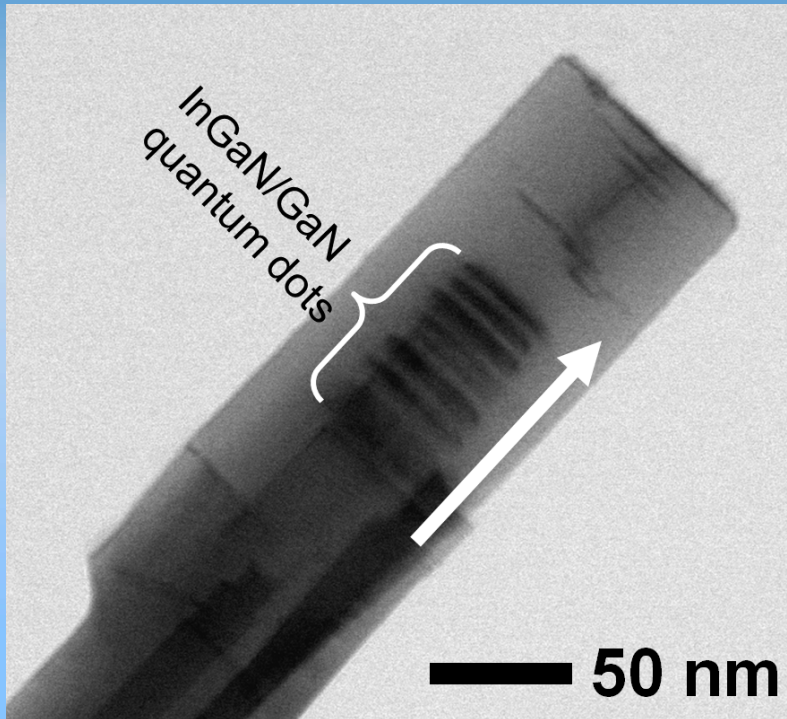
## Solutions:

- Self-catalytic growth  
→ controlled wire morphology and surface charge properties
- Dot-in-a-wire nanoscale heterostructures  
→ drastically reduce carrier recombination on the surface due to the superior carrier confinement
- P-type modulation doping  
→ enhance hole transport
- Electron blocking layer  
→ prevent electron overflow

*Nanotechnol.*, vol. 21, 125201, 2009. *Adv. Funct. Mater.*, vol. 20, 4146, 2010. *Appl. Phys. Lett.*, vol. 96, 013106, 2010. *Nano Lett.*, vol. 11, 1919, 2011. *Nano Lett.*, vol. 12, 1317, 2012.



# InGaN/GaN Dot-in-a-Wire Nanoscale Heterostructures on Si



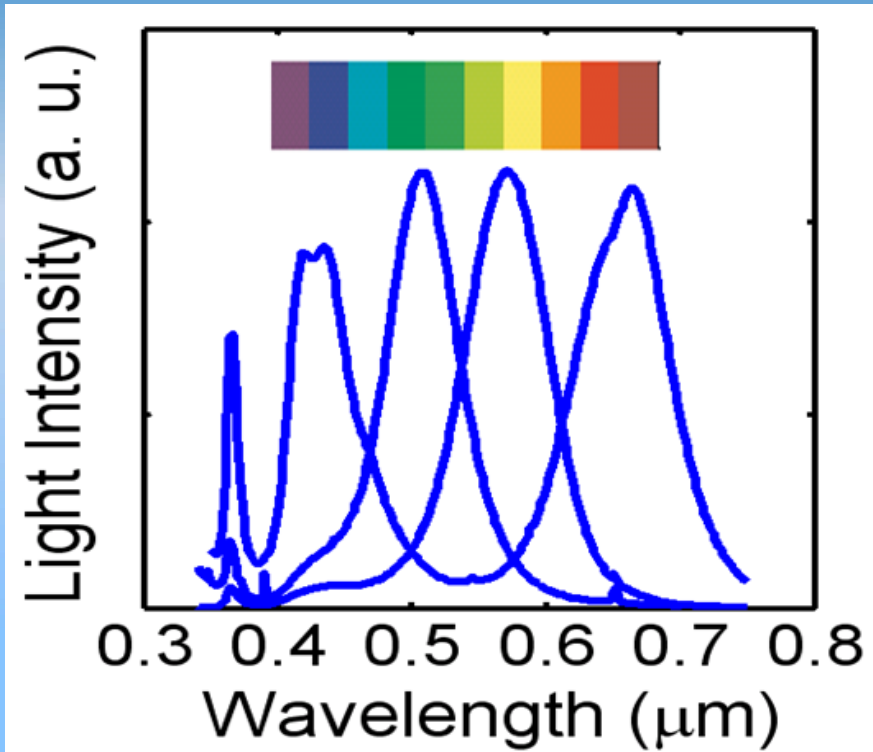
- Catalyst-free InGaN/GaN dot-in-a-wire heterostructures are grown by molecular beam epitaxy on Si(111) substrates.

*Appl. Phys. Lett.*, vol. 96, 013106, 2010.

*Nano Lett.*, vol. 11, 1919, 2011.

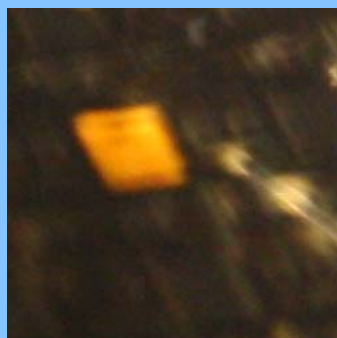
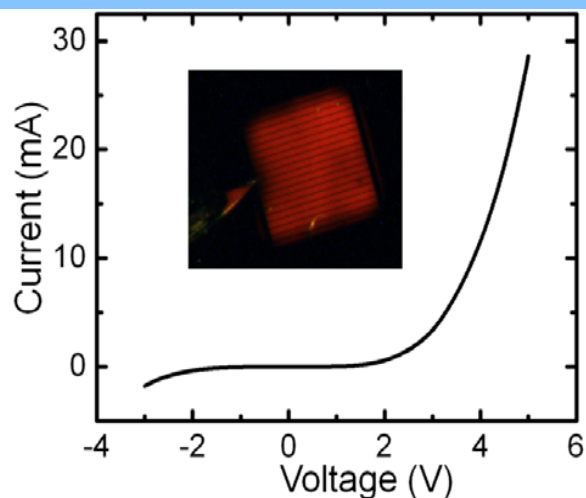
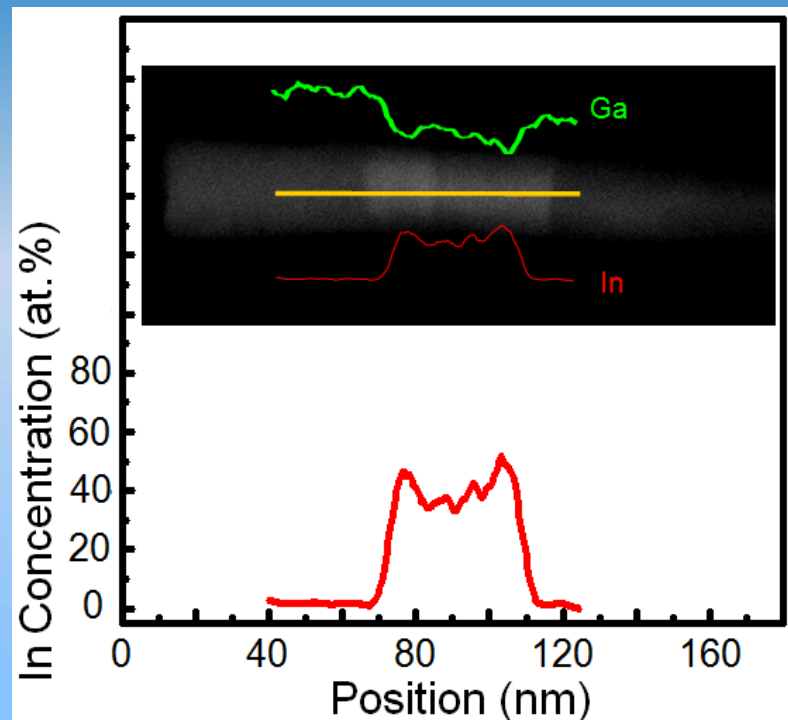
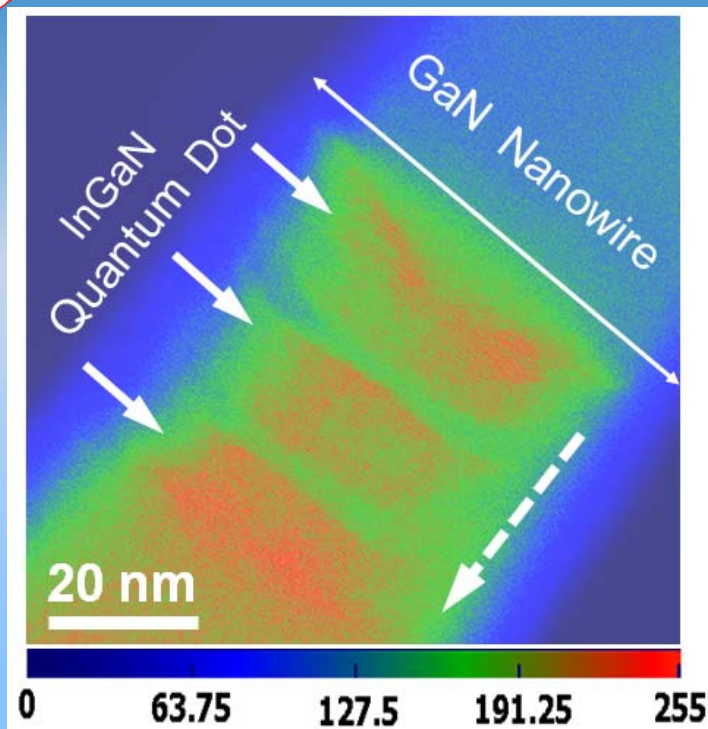
*Nano Lett.*, vol. 12, 1317, 2012.

# Controlled Emission Wavelengths



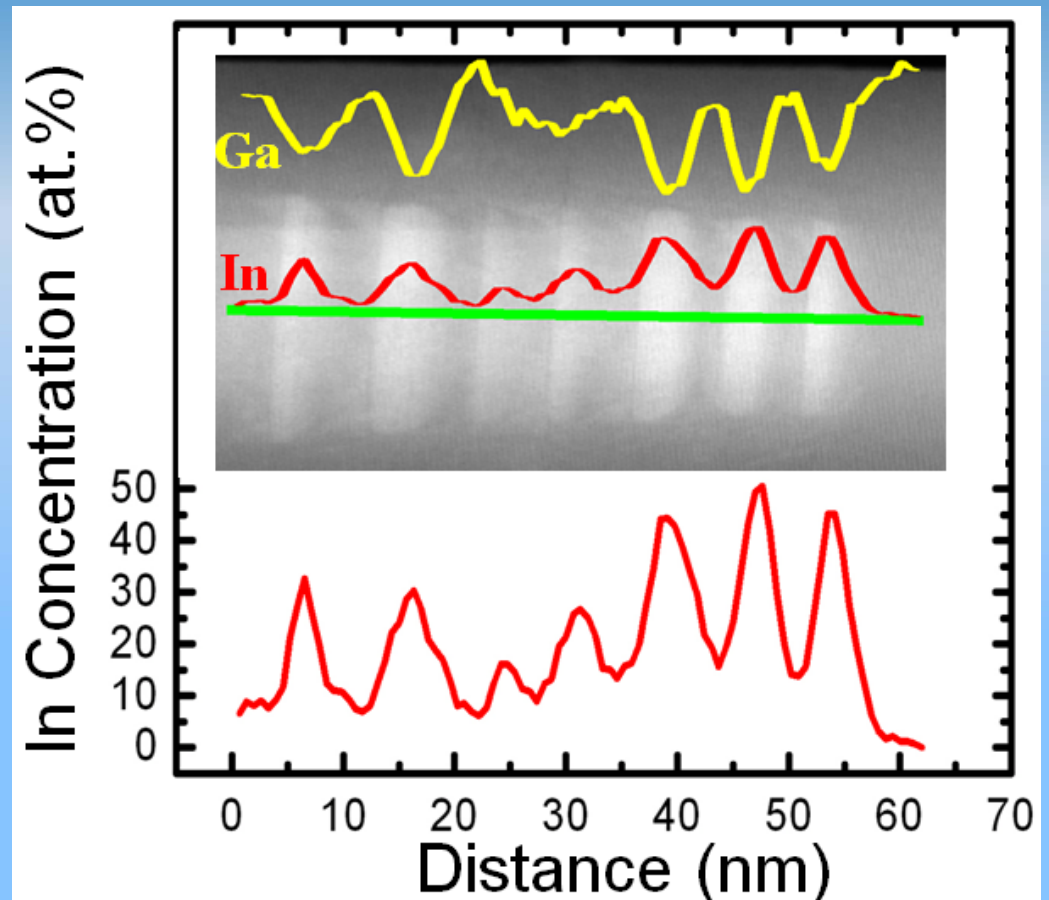
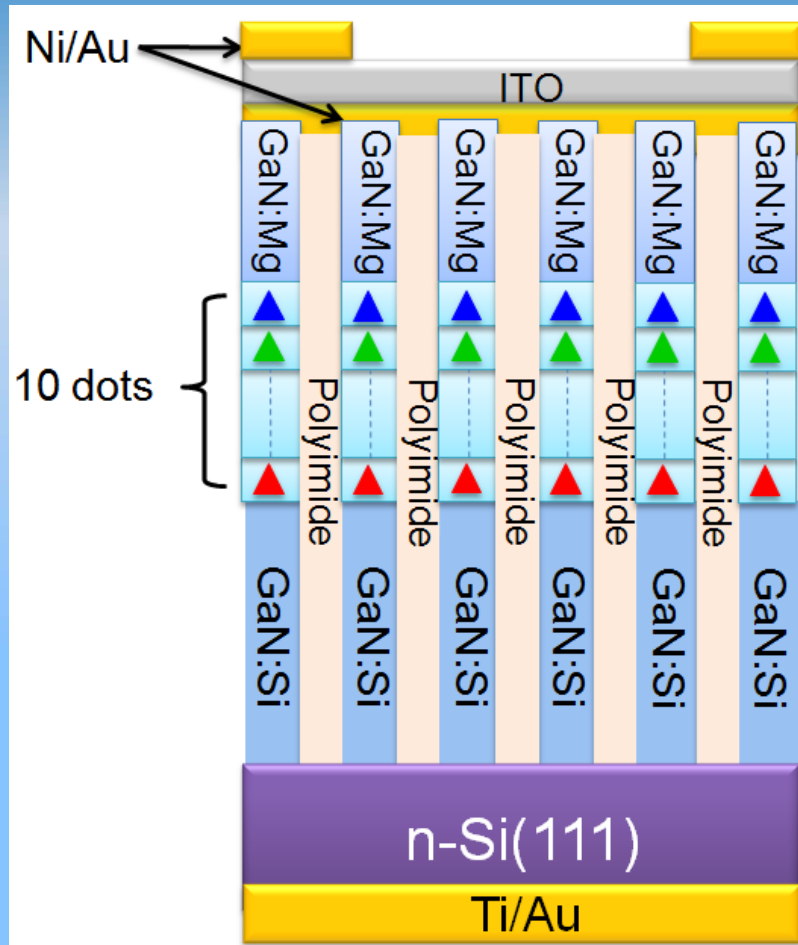
- White light emission without using phosphors
  - Stable emission
  - Better light quality
  - Improved reliability
  - Reduced manufacturing cost
- 
- By varying the In compositions in the InGaN dots, the emission wavelengths can be controllably tuned from blue, green, yellow to red wavelength range.

# Full-Color InGaN/GaN Dot-in-a-Wire LEDs



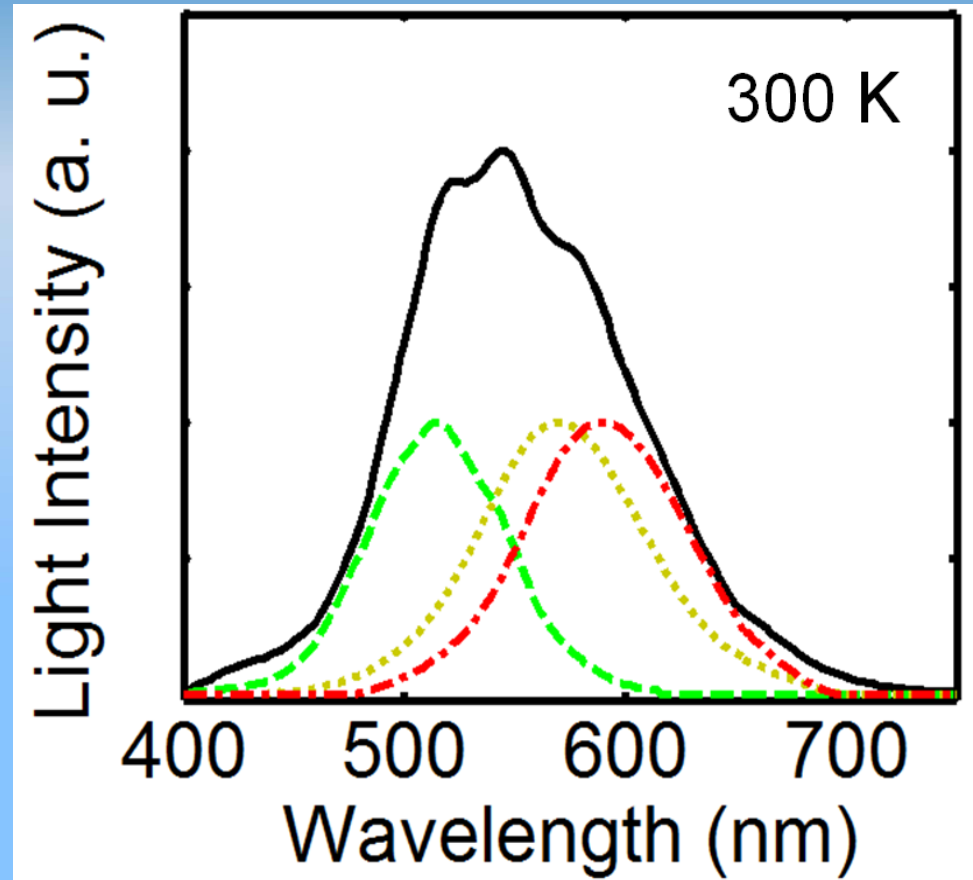
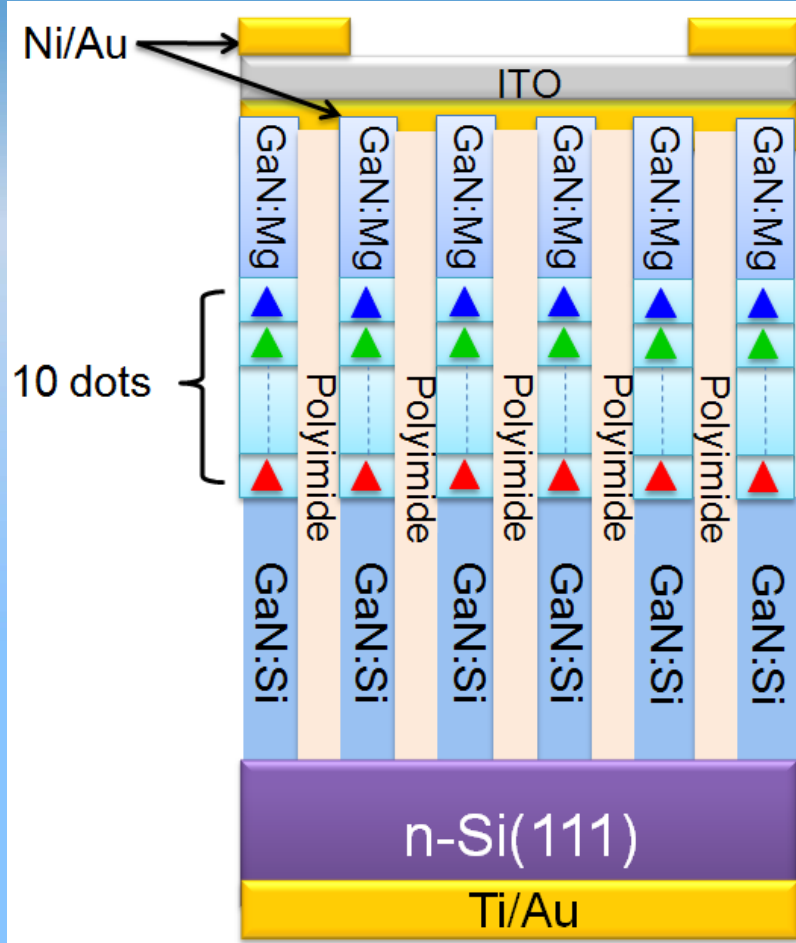


# InGaN/GaN Dot-in-a-Wire White LEDs



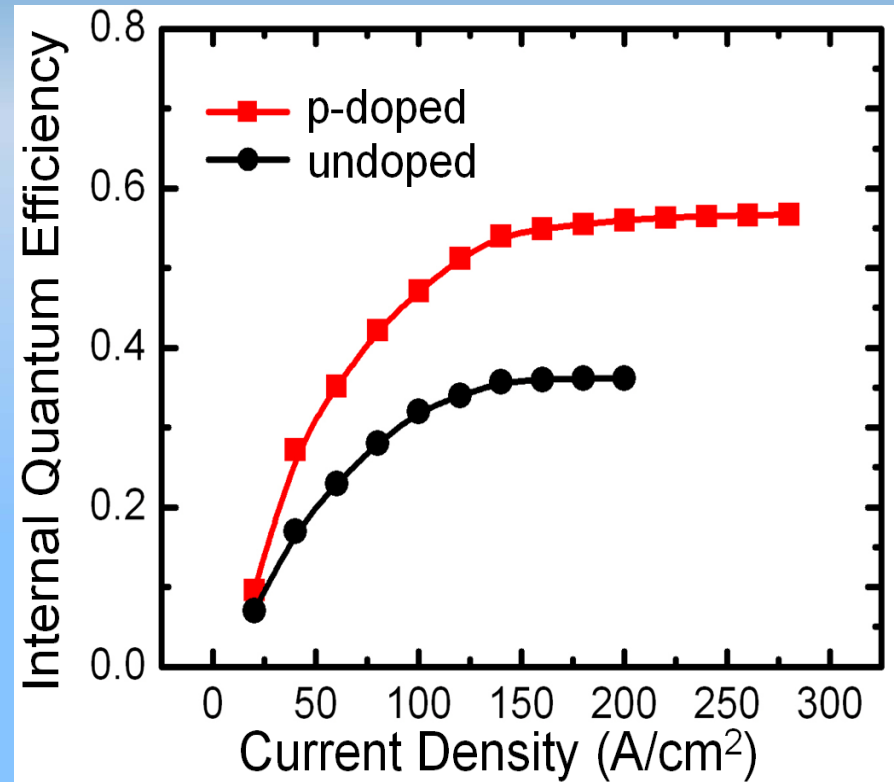
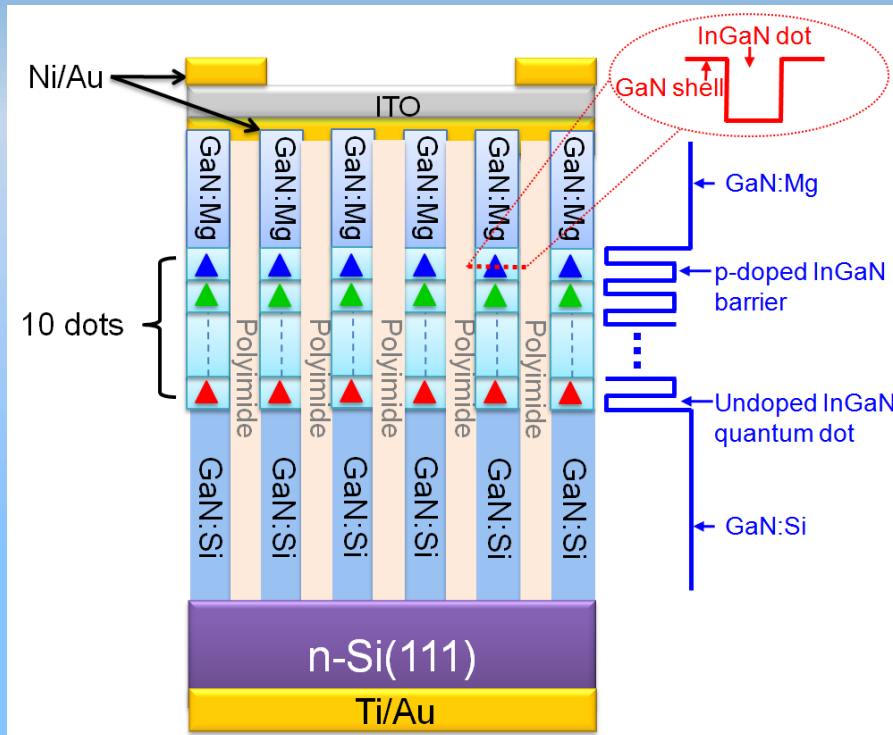
- Intrinsic white light emission is achieved by modulating the indium compositions in the quantum dots.

# InGaN/GaN Dot-in-a-Wire White LEDs



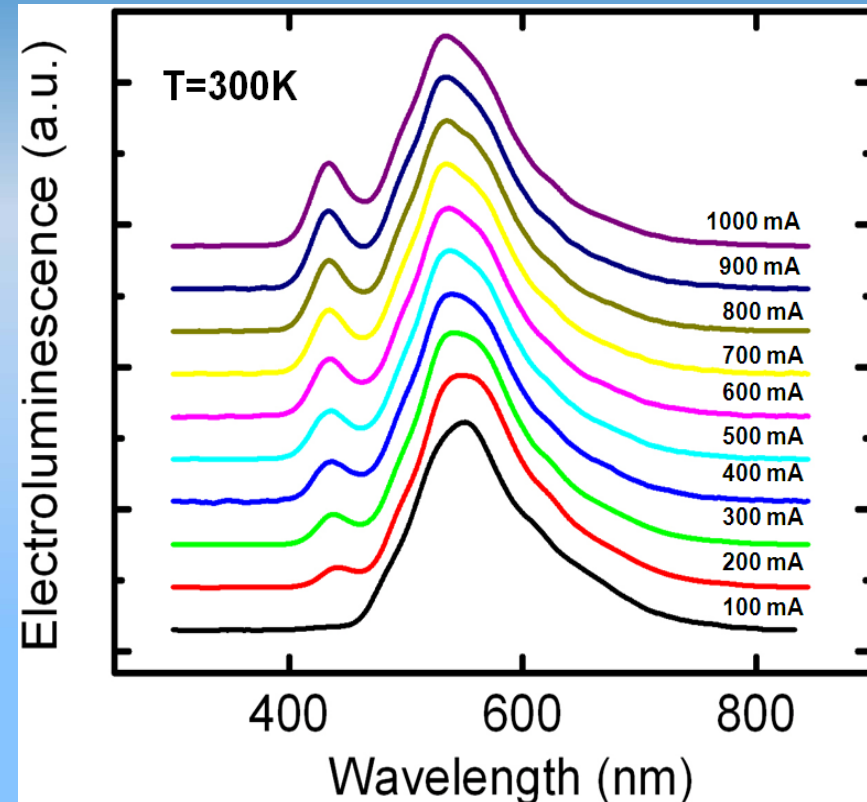
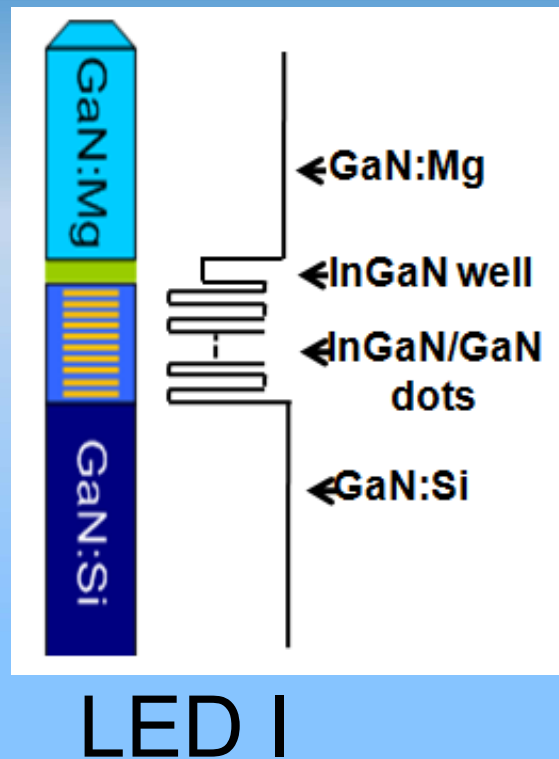
- Intrinsic white light emission is achieved by modulating the indium compositions in the quantum dots.

# p-Doped InGaN/GaN Dot-in-a-Wire White LEDs



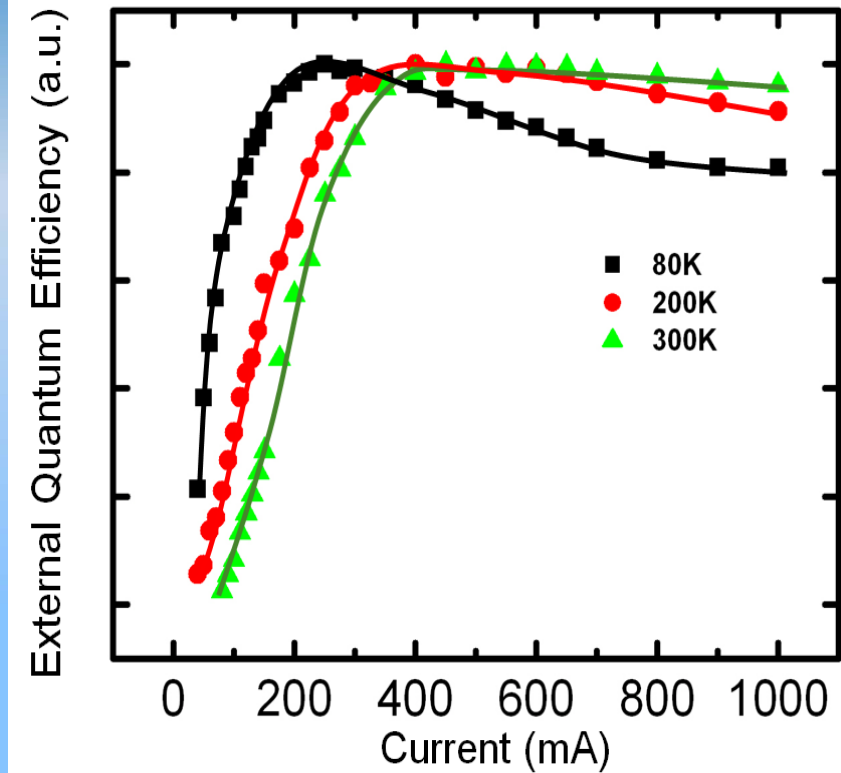
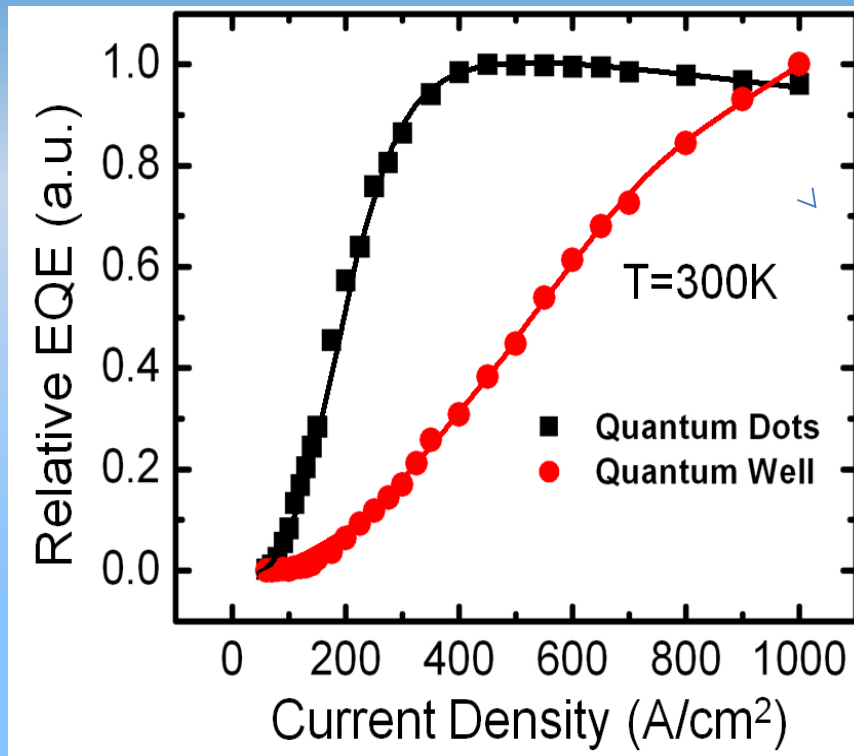
- The performance of nanowire LEDs is severely limited by the poor hole transport process.
- The use of p-type modulation doping can significantly enhance the quantum efficiency.

# Electron Overflow in Nanowire LEDs



- With the use of a test well ( $\lambda \sim 430$  nm) between the quantum dot active region ( $\lambda \sim 550$  nm) and the p-GaN, electron overflow is clearly measured in nanowire LEDs.

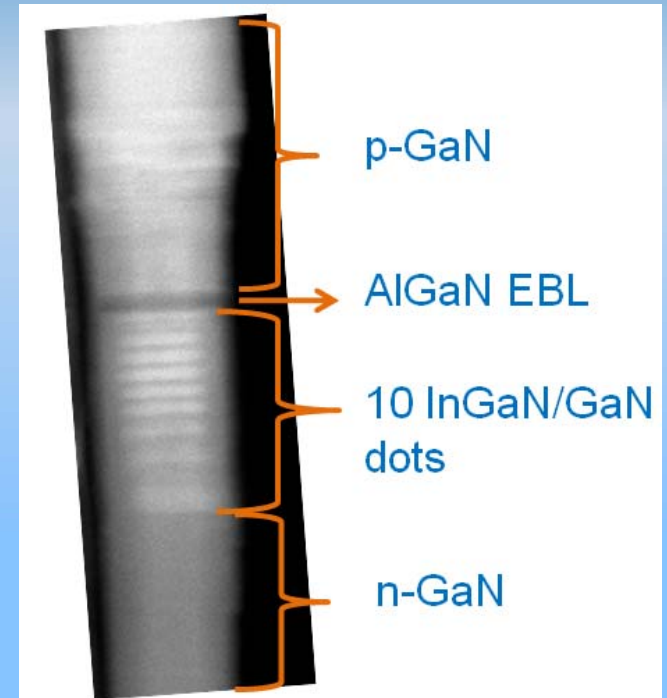
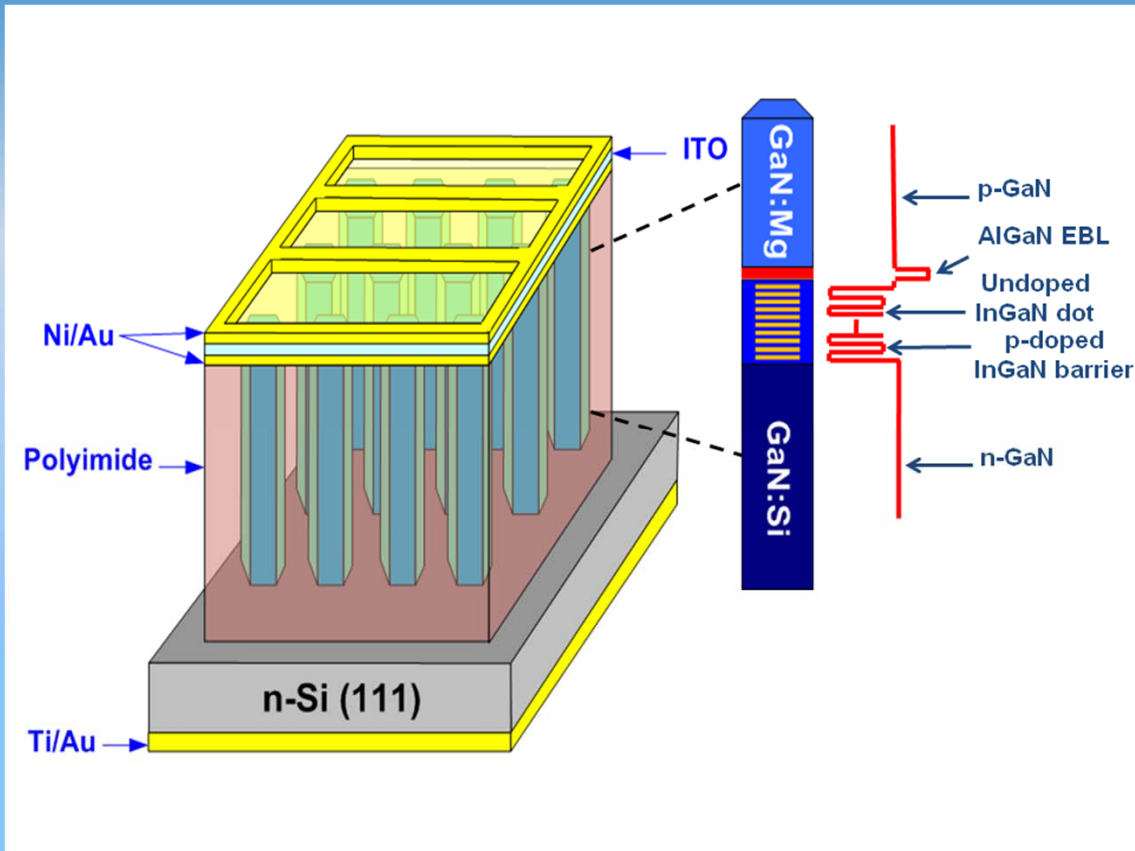
# Electron Overflow in Nanowire LEDs



- The presence of electron overflow leads to efficiency droop for the quantum dot emission at relatively high injection conditions.

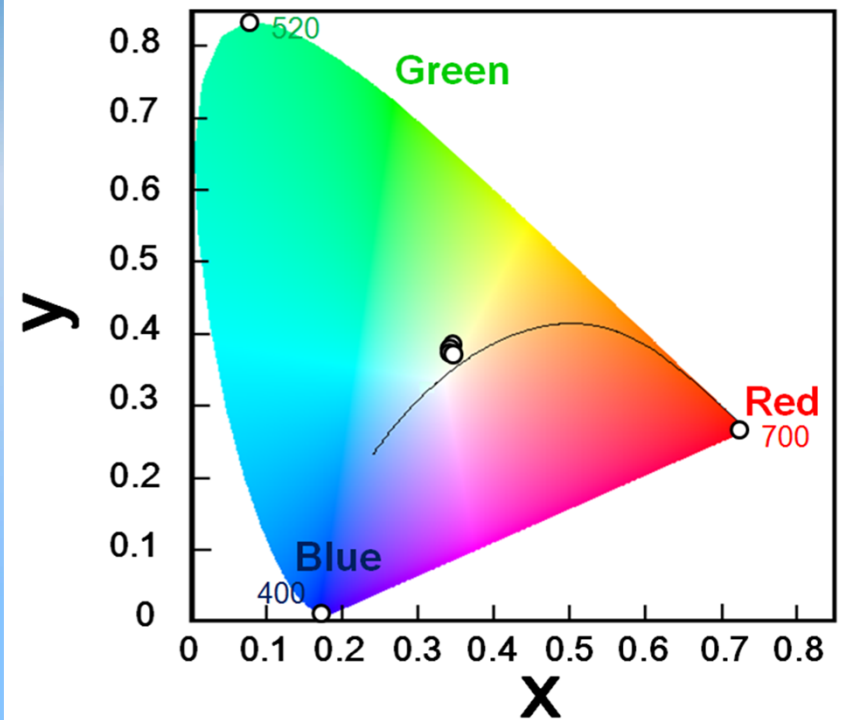
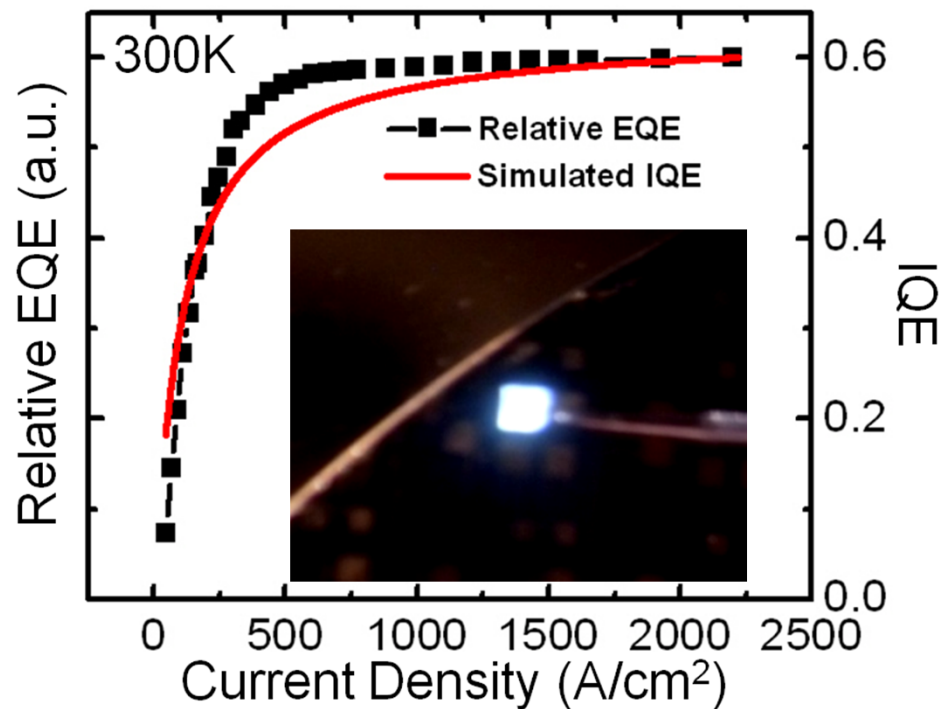


# InGaN/GaN Dot-in-a-Wire White LEDs



- AlGaN electron blocking layer and p-type modulation doping are incorporated in the device active region to reduce electron overflow and to enhance the hole transport, respectively.

# InGaN/GaN Dot-in-a-Wire White LEDs



- InGaN/GaN dot-in-a-wire white LEDs can exhibit a record high internal quantum efficiency ( $\sim 60\%$ ) and are virtually free of efficiency droop for injection current density up to  $\sim 2,200 \text{ A}/\text{cm}^2$  at room temperature.



# Conclusion

- We have demonstrated that InGaN/GaN dot-in-a-wire LEDs can exhibit nearly ideal attributes, including stable white light emission, relatively high internal quantum efficiency and reduced efficiency droop for the emerging phosphor-free solid state lighting.
- Within this network, we will further develop (1) core-shell nanowire LEDs, (2) LEDs on semipolar/nonpolar templates, and (3) LEDs on amorphous glass substrates and demonstrate, for the first time in the world, phosphor-free white LEDs with over 200 lumens/watt.



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## Collaborators:

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